



# Milk Fortification with Vitamin A & D: A Need of the Hour in India

**B. Kishore Babu <sup>a\*</sup> and T. Pavan Sai <sup>a<sup>o</sup></sup>**

<sup>a</sup> K L Business School, KLEF, Vaddeswaram, Guntur, Andhra Pradesh, India.

## **Authors' contributions**

*This work was carried out in collaboration between both authors. Both authors read and approved the final manuscript.*

## **Article Information**

DOI: 10.9734/JPRI/2021/v33i59A34297

### **Open Peer Review History:**

This journal follows the Advanced Open Peer Review policy. Identity of the Reviewers, Editor(s) and additional Reviewers, peer review comments, different versions of the manuscript, comments of the editors, etc are available here: <https://www.sdiarticle5.com/review-history/78807>

**Short Communication**

**Received 10 October 2021**

**Accepted 14 December 2021**

**Published 16 December 2021**

## **ABSTRACT**

Micronutrient deficiency is caused by a diet deficient in important vitamins and minerals, and it continues to be a serious public health issue for many low- and middle-income countries' populations. Vitamin A and D deficiency is extremely common in India, affecting both young children and adults. With 146.3 million tonnes of milk produced annually, India is the world's largest producer, yet only around 9% of the milk is fortified with vitamins and minerals.

Milk fortification is one of the treatments for vitamin deficiency. Milk is one of the most nutrient-dense foods available. In India, it is a staple dish that is consumed by people of all age groups. Regular consumption of fortified milk led to an 18% reduction in diarrhoea, a 26% reduction in pneumonia, 7% fewer days with a high fever, and 15% fewer days sick with severe sickness. Out of 416 LLPD produced, about 198.4 LLPD gets fortified currently in India, reaching about 121 million people. There is still a significant gap between production and fortification. Governments must take appropriate steps to improve milk fortification and make India a healthy country.

**Keywords:** Milk fortification; vit. A & D; Vit.A & D deficiencies India.

## **1. INTRODUCTION**

Malnutrition, especially micronutrient malnutrition such as iron and vitamin deficits, is a major

problem in India. Vitamin D is a fat-soluble vitamin that is required for good health. Vitamin D deficiency is widespread throughout the world. Apart from the well-known skeletal problems, this

<sup>\*</sup> Associate Professor;

<sup>o</sup> V<sup>th</sup> BBA-MBA Student;

\*Corresponding author: E-mail: kishorebabu11@gmail.com;

deficiency has several unexplored implications. The severe deficiency of Vitamin A and Vitamin D in India necessitates the fortification of milk with these vitamins [1,2]. Milk is a nutrient-dense beverage. It is a complex biological fluid that contains fats, proteins, minerals, vitamins, enzymes, and carbohydrates, and it is a good supply of an adult's daily vitamin requirement (Table .1) It includes fat-soluble vitamins A, D, E, and K, as well as water-soluble vitamins B1, B2, niacin, biotin, pantothenic acid, B6, folate, and B12, as well as ascorbic acid (vitamin C). Milk contains varying levels of various salts in its soluble and colloidal phases (approximately 20 trace elements are found in milk, including copper, iron, silicon, zinc, and iodine). Milk has a mineral (ash) component of about 0.7–0.8 percent.

Milk, which is produced by a variety of mammals, contains a variety of nutrients, including protein and lactose. However, the natural vitamin and mineral content varies by feed and season. Milk, for example, has an average vitamin A level of 1200 IU/L. Due to fluctuations in feed, it ranges from 600 to 1800 IU/L during the seasons. When milk fat is removed during processing, vitamins A and D are lost [3,4]. During sterilization, pasteurization and drying process, some amounts of vitamins lost (Table.2).

Milk fortification is required because, according to the World Bank, more than 70% of India's children under the age of five are vitamin D deficient, and 57 percent of all children in the country are vitamin A deficient. Vitamins A and D are essential for immune system strength, which is especially important during the present COVID-19 pandemic. Vitamin A and D deficiency has a negative influence on morbidity, mortality, productivity, and economic growth. Vitamin D deficiency is common in people of all ages, including those who are at high risk [5,6]. Milk fortification with micronutrients such as vitamin A and D is a useful technique to address micronutrient deficiency of these micronutrients because milk is consumed by all population segments. Fortification of milk is a simple and effective way to improve public health. (Table: 3).

Because it is simple to do so, many countries (Table: 4, 5) have made it mandatory to replace

the vitamins that have been lost. The nutrients lost during processing are replenished.

### **1.1 Fortified vs. Unfortified Milk**

Vitamins A and D are abundant in fortified milk. Milk also contains a variety of additional vitamins and minerals. The Table: 6 compare the nutritious content of fortified and unfortified 2 percent milk in 8 ounces (240 ml) [7, 8, and 9]. Fortified 2% milk offers 15% of the daily value of Vitamin A & D.

### **1.2 Fills in Nutritional Voids in Your Diet**

Fortification helps to prevent nutrient deficiency disorders like rickets, which is a weakening of the bones caused by a lack of vitamin D. Other vitamin deficits that aren't as serious but dangerous can be addressed with fortification. Iron deficiency anemia is a prevalent disease among children, especially in underdeveloped countries, and fortified milk can help avoid it. Milk in these areas is frequently fortified with iron and other nutrients such as zinc and B [10] vitamins. Older children's brain function may be improved by fortified milk.

### **1.3 Encourages Children's Healthy Development**

Iron deficiency anemia is a prevalent disease among children, especially in underdeveloped countries, and fortified milk can help it. Older children's brain function may be improved by fortified milk [11].

### **1.4 Improves Bone Health**

Bone health may be improved by drinking fortified milk. Higher bone mineral density, or stronger, thicker bones, is linked to the use of fortified milk and dairy foods.

The rural sector is anticipated to account for 57% of overall consumption. Even in 2030 predictions, per capita consumption in urban regions (592 ml) remains higher than in rural areas (404 ml). The government has taken several steps to boost animal productivity, which has resulted in a large increase in milk output, according to the report.

**Table 1. Vitamins in milk and milk products**

| <b>Products</b>                     | <b>Retinol<br/>(µg)</b> | <b>Carotene<br/>(µg)</b> | <b>D<br/>(µg)</b> | <b>E<br/>(mg)</b> | <b>B1<br/>(mg)</b> | <b>B2<br/>(mg)</b> | <b>B3<br/>(mg)</b> | <b>B6<br/>(mg)</b> | <b>B12<br/>(µg)</b> | <b>Folate<br/>(µg)</b> | <b>B5<br/>(mg)</b> | <b>Biotin<br/>(µg)</b> | <b>Vit C<br/>(mg)</b> |
|-------------------------------------|-------------------------|--------------------------|-------------------|-------------------|--------------------|--------------------|--------------------|--------------------|---------------------|------------------------|--------------------|------------------------|-----------------------|
| Cow Milk Whole                      | 150 a,b                 |                          | 4a                | 0.09              | 0.04               | 0.17               | 0.1                | 0.06               | 0.4                 | 6                      | 0.35               | 1.9                    | 1                     |
| Buffalo milk Whole                  | 240 a,b                 |                          | 7 a               | -                 | 0.04               | 0.14               | 0.1                | -                  |                     | -                      | -                  | -                      | 1                     |
| Toned Milk                          | 115 a,b                 |                          | 3 a               | -                 | 0.04               | 0.15               | 0.1                | -                  |                     | -                      | -                  | -                      | 1                     |
| Cow milk skimmed                    | Tr,b                    |                          | 0                 | Tr                | 0.04               | 0.18               | 0.1                | 0.06               | 0.4                 | 6                      | 0.32               | 2.0                    | 1                     |
| Buffalo milk Skimmed                | Tr,b                    |                          | 0                 | -                 | 0.04               | 0.18               | 0.1                | -                  |                     | -                      | -                  | -                      | 1                     |
| Butter                              | 3300 a,b                |                          | 92 a              | -                 | Tr                 | 0.01               | 0.1                | -                  | 0.05                | -                      | -                  | -                      | 0                     |
| SMP                                 | 40 a,b                  |                          | Tr                | -                 | 0.35               | 1.96               | 1.1                | -                  | 36                  | -                      | -                  | -                      | 7                     |
| Ghee                                | 3800 a,b                |                          | 99 a              | -                 | 0                  | 0                  | 0                  | -                  | 0                   | -                      | -                  | -                      | 0                     |
| Cheese (Surti)                      | 830 a,b                 |                          | 20 a              | -                 | 0.01               | 0.2                | 0.1                | -                  | 4                   | -                      | -                  | -                      | 0.6                   |
| Skimmed Pasteurized Milk            | 1                       | Tr                       | Tr                |                   | 0.04               | 0.18               | 0.1                |                    | 0.4                 |                        |                    |                        | 1                     |
| Sterilized whole milk in containers | 52                      | 21                       | 0.03              | 0.09              | 0.03               | 0.14               | 0.1                | 0.04               | 0.1                 | Tr                     | 0.28               | 1.8                    | Tr                    |
| Evaporated Whole Milk               | 105                     | 100                      | 0.09              | 0.19              | 0.07               | 0.42               | 0.2                | 0.07               | 0.1                 | 11                     | 0.75               | 4.0                    | 1                     |
| Cheddar Cheese                      | 325                     | 225                      | 0.26              | 0.53              | 0.03               | 0.40               | 0.1                | 0.10               | 1.1                 | 33                     | 0.36               | 3.0                    | Tr                    |
| Edam                                | 175                     | 150                      | (0.19)            | 0.48              | 0.03               | 0.35               | 0.1                | 0.09               | 2.1                 | 40                     | 0.38               | 1.8                    | Tr                    |
| Gouda                               | 245                     | 145                      | (0.24)            | 0.53              | 0.03               | 0.30               | 0.1                | 0.08               | 1.7                 | 43                     | 0.32               | 1.4                    | Tr                    |
| Processed Cheese Plain              | 270                     | 95                       | 0.21              | 0.55              | 0.03               | 0.28               | 0.1                | 0.08               | 0.9                 | 18                     | 0.31               | 2.3                    | Tr                    |
| UHT, Drinking Yoghurt               | Tr                      | Tr                       | Tr                | Tr                | 0.03               | 0.16               | 0.1                | 0.05               | 0.2                 | 12                     | 0.19               | 0.9                    | 0                     |
| Low-Fat yogurt plain                | 8                       | 5                        | 0.01              | 0.01              | 0.05               | 0.25               | 0.1                | 0.09               | 0.2                 | 17                     | 0.45               | 2.9                    | 1                     |
| Whole Milk yoghurt Plain            | 28                      | 21                       | 0.04              | 0.05              | 0.06               | 0.27               | 0.2                | 0.10               | 0.2                 | 18                     | 0.50               | 2.6                    | 1                     |
| Ice cream                           | 115                     | 195                      | 0.12              | 0.21              | 0.04               | 0.25               | 0.1                | 0.08               | 0.4                 | 7                      | 0.44               | 2.5                    | 1                     |

Source: Technews, issue. N0.93, July- September 2017, National Dairy Development Board +- Possible; o- trials needed; - Not available

**Table 2. Stability of Vitamins during Processing**

| Vitamins                        | Pasteurization   | UHT  | Sterilization<br>(In bottles)                           | Pasteurization &<br>Evaporation    | Drying  |
|---------------------------------|--|--|---|------------------------------------|---|
| Vitamins A and carotene content | No Loss  | Negligible loss in > 100°C Losses of vitamin A can occur in UHT milk during its long shelf-life at ambient temperatures. |   | 20% and carotene is not affected   | 56-65%<br>Carotene 30% loss when Pasteurised, Homogenized and Spray-dried |
| Vitamin B Complex               | There is no loss of Riboflavin, nicotinic acid, pyridoxine, pantothenic acid and biotin by heat treatment.<br>B1, B12: 10-20%<br>B3, B5, B7: Stable during processing<br>B9: <5%   | Thiamine (B1) & B12 10-20%<br>Folic Acid: 10%<br>B6:Negligible losses<br>B6: 27%   | B12: 90%<br>Thiamine: 35%<br>Folic Acid: 50%<br>B6: 20% | B1: 30-50%<br>B12: 90% (in bottle) | --  |
| Fortified milk (Vitamin D):     | 1.15% Loss in pasteurization<br>Boiling 1.45%  | --   | 1.92%   | --                                 | --  |
| Vitamin D                       | Negligible/No losses of vitamin D2 of these heat treatments upon milk and stable in most dairy operations  |  |   |                                    |   |
| Vitamin C                       | 10% HTST<br>20%: Holder/Batch<br>Vitamin C present in fresh milk as relatively heat-stable ascorbic acid is oxidized by dissolved oxygen to Dehydroascorbic acid which is then readily destroyed by subsequent heat-treatment and storage. | 10%  | 50%   | 15%-60%                            | Roller Dried:30<br>Spray Dried:20   |
| Vitamin E                       | Vitamin E content of milk is not influenced by pasteurization or evaporation but a loss of 9 % may occur after drying and reconstitution.  |  |   |                                    |   |
| Vitamin K                       | No effect  |  |   |                                    |   |

Source: *Technews*, issue. N0.93, July- September 2017, National Dairy Development Board

**Table 3. Milk can be fortified with the following micronutrients**

| Nutrients | Products   | Liquid Milk | Milk Powder | Milk With cereal |
|-----------|------------|-------------|-------------|------------------|
| Vitamins  | β-Carotene | +           | +           | +                |
|           | A          | +           | +           | +                |
|           | D          | +           | +           | +                |
|           | E          | +           | +           | +                |
|           | B1         | +           | +           | +                |
|           | B2         | +           | +           | +                |
|           | B6         | +           | +           | +                |
|           | C          | +           | +           | +                |
|           | Niacin     | +           | +           | +                |
|           | Folic acid | +           | +           | +                |
|           | B12        | +           | +           | +                |
|           | Minerals   | Fe          | O**         | +                |
| Ca        |            | +           | +           | +                |
| Zn        |            | +           | -           | +                |

Source: *Technews*, issue. N0.93, July- September 2017, National Dairy Development Board

**Table 4. Mandatory fortification of food with nutrients in different countries**

| Nutrient fortificant                                 | Food Fortified   | Country/Region   |
|--|--|--|
| Vitamin A  | Sugar  | Guatemala, Honduras, Costa Rica, El Salvador, Nicaragua, Panama, Zambia, Brazil  |
|  | Dried skimmed milk for complimentary food programs                                   | Brazil   |
|  | Skimmed milk   | Guatemala  |
|  | Sterilized, pasteurized low-fat milk   | Mexico   |
|  | Milk   | Honduras, Mexico   |
|  | Dried milk powder  | Venezuela  |
|  | Evaporated milk, condensed milk  | Malaysia, Thailand, Mexico   |
|  | Filled milk  | Philippines, Malaysia  |
|  | Margarine  | Chile, Colombia, Denmark, Ecuador, El Salvador, Guatemala, Honduras, Peru, South Africa, India, Indonesia, Malaysia, Philippines, Turkey, Mexico |
|  | Vitamin D  | Oil products (ghee)  |
| Noodles  |  | southeast Asia   |
| Wheat flour  |  | Pakistan   |
| Monosodium glutamate                                 |  | Indonesia and Philippines  |
| Dried skimmed milk for complementary food programmes |  | Brazil   |
| Vitamin D  | Skimmed milk   | Guatemala  |
|  | Milk   | United States, Honduras  |
|  | Sterilized low-fat milk, pasteurized low-fat milk, evaporated whole and low-fat milk | Mexico   |
|  | Dried milk powder  | Venezuela  |
|  | Filled milk  | Philippines  |
| Margarine  | Chile, Colombia, Ecuador, Honduras, Peru, South Africa,                              |  |

| <b>Nutrient fortificant</b> | <b>Food Fortified</b> | <b>Country/Region</b>   |
|-----------------------------|-----------------------|---|
| Thiamine                    | Wheat flour           | Indonesia, Malaysia, Philippines, Turkey, Mexico<br>Bolivia, Canada, Chile, Colombia, Costa Rica,<br>Ecuador, El<br>Salvador, Guatemala, Honduras, Nicaragua,<br>Panama, Paraguay, USA, Venezuela, Indonesia                                |
|                             | Pasta                 | Chile, Guatemala  |
|                             | Precooked maize flour | Venezuela   |
|                             | Enriched flour        | Nigeria   |
|                             | Filled milk           | Philippines   |
|                             | Wheat flour           | Australia   |
| Riboflavin                  | Wheat flour           | Bolivia, Canada, Chile, Colombia, Costa Rica,<br>Dominican<br>Republic, Ecuador, El Salvador, Guatemala,<br>Honduras, Nicaragua, Panama, Paraguay, USA,<br>Venezuela, Indonesia   |
|                             | Pasta                 | Chile, Guatemala  |
|                             | Precooked maize flour | Venezuela   |
|                             | Enriched flour        | Nigeria   |
|                             | Enriched maize meal   | South Africa  |
|                             | Wheat flour           | Bolivia, Canada, Chile, Colombia, Costa Rica,<br>Dominican<br>Republic, Ecuador, El Salvador, Guatemala,<br>Honduras, Nicaragua, Panama, Paraguay, USA,<br>Venezuela  |
| Niacin                      | Pasta                 | Chile, Guatemala  |
|                             | Precooked maize flour | Venezuela   |
|                             | Enriched flour        | Nigeria   |
|                             | Enriched maize meal   | South Africa  |
|                             | Wheat flour           | Bolivia, Canada, Chile, Colombia, Costa Rica,<br>Dominican Republic, Dominican Republic, Ecuador,<br>El Salvador, Guatemala, Honduras, Nicaragua,<br>Panama, Paraguay,<br>Venezuela, USA, Canada, 20 Latin American<br>Countries, Australia |
|                             | Precooked maize flour | Venezuela   |
| Folic acid                  | Wheat flour           | Bolivia, Chile, Colombia, Costa Rica, Dominican<br>Republic, Ecuador, El Salvador, Guatemala,<br>Honduras, Nicaragua,<br>Panama, Paraguay, USA, Venezuela, Peru,<br>Indonesia   |
|                             | Pasta                 | Chile, Guatemala  |
| Iron                        | Precooked maize flour | Venezuela   |
|                             | Enriched flour        | Nigeria   |
|                             | Biscuits              | South Africa  |
|                             | Salt                  | India   |
| Calcium                     | Sugar                 | Brazil  |
|                             | Wheat flour           | Guatemala, USA  |
| Zinc                        | Enriched flour        | Nigeria   |
|                             | Wheat flour           | Indonesia   |
| Iodine                      | Sugar                 | Brazil  |
|                             | Salt                  | Switzerland, Philippines, United States, Australia,<br>India  |
|                             | Wheat flour, Bread    | Australia   |
|                             | Biscuits              | South Africa  |

Source: *Technews*, issue. N0.93, July- September 2017, National Dairy Development Board

**Table 5. Recommended values Milk and Milk Products Fortification in other countries**

| Country     | Products                                      | Vitamin A (IU)        | Vitamin D (IU)    |
|-------------|---|-----------------------|-------------------|
| Argentina   | Fluid & dry milk(whole & skim)                | 2,500/L               | 400/L             |
| Brazil      | Dry skim milk for complimentary food programs | 15,000 -<br>25,000/kg | 2000 -<br>2400/kg |
| Guatemala   | Skim milk                                     | 2,000 -3,000/L        | 400 -600/L        |
| Honduras    | Milk  | 2,000/L               | 400/L             |
| Malaysia    | Evaporated/unsweetened Condensed milk         | 6,700/kg              | -                 |
| Malaysia    | Sweetened condensed Milk                      | 6,700/kg              | -                 |
| Malaysia    | Filled evaporated/filled condensed milk       | 6,700/kg              | -                 |
| Mexico      | Sterilized low-fat Milk                       | 4,000/L               | 400/L             |
| Mexico      | Pasteurized low-fat milk                      | 4,000/L               | 400/L             |
| Mexico      | Evaporated whole & low-fat milk               | 4,000/L               | 400/L             |
| Philippines | Filled evaporated/filled condensed milk       | 4,866/kg              | (973/kg)          |
| USA         | Fortified nonfat dry milk (reconstituted)     | 2,115/L               | 425/L             |
| USA         | Evaporated milk                               | (4,225/L)             | 845/L             |
| USA         | Evaporated skim milk                          | 4,225/L               | 845/L             |
| Venezuela   | Dry milk powder                               | 4,000/L               | 400/L             |
| India       | Processed Milk                                | 770/L                 | 550/L             |

Source: *Technews, issue. NO.93, July- September 2017, National Dairy Development Board*

**Table 6. Benefits of fortified milk**

|                    | Fortified 2% milk           | Unfortified 2% milk |
|--------------------|-----------------------------|---------------------|
| <b>Calories</b>    | 122                         | 123                 |
| <b>Protein</b>     | 8 grams                     | 8 grams             |
| <b>Fat</b>         | 5 grams                     | 5 grams             |
| <b>Carbs</b>       | 12 grams                    | 12 grams            |
| <b>Vitamin A</b>   | 15% of the Daily Value (DV) | 8% of the DV        |
| <b>Vitamin B12</b> | 54% of the DV               | 54% of the DV       |
| <b>Vitamin D</b>   | 15% of the DV               | 0% of the DV        |
| <b>Riboflavin</b>  | 35% of the DV               | 35% of the DV       |
| <b>Calcium</b>     | 23% of the DV               | 23% of the DV       |
| <b>Phosphorus</b>  | 18% of the DV               | 18% of the DV       |
| <b>Selenium</b>    | 11% of the DV               | 11% of the DV       |
| <b>Zinc</b>        | 11% of the DV               | 11% of the DV       |

India continues to be the world's largest milk producer. The per capita availability of milk was 407 grams per day in 2019-20.

### 1.5 Milk Fortification in India

Out of 416 LLPD produced, about 198.4 LLPD gets fortified currently in India, reaching about 121 million people. With obligatory fortification on the horizon, these figures are expected to rise

dramatically across the country, helping to enhance the Indian population's nutrition and health.

### 1.6 Challenges for Milk Fortification in India

India has more dairy farms than any other country in the world, at 75 million. Pakistan, with 14 million dairy farms, is the country with the

next-highest number. (According to the UN Food and Agricultural Organization, the great majority of dairy farms in both of these countries contain fewer than 10 cows.).

Despite the fact that India is the world's largest dairy producer and one of the world's largest consumers of milk, only 35 to 40% of marketed milk passes through established channels such as milk unions, dairy producer firms, and the private sector. The organized milk industry is expanding at a rate of 15% per year. Milk cooperatives provide roughly 220 Lakh Litres per Day (LLPD) to the fortifiable milk quantity, while the private sector contributes approximately 196 LLPD.

More milk from the unorganised sector needs to be converted to processed and packaged milk, and then to fortified milk. There are also additional types of milk available on the market, such as cow milk and full cream milk, for which fortification criteria have not yet been established.

Fortification costs of Milk.

The cost of fortification is approximately 2 paise per litre of milk. As a result it becomes a cost-effective, long-term, and supplemental intervention. Milk fortification, unlike pills, is a straightforward, preventive, and low-cost way to address vitamin deficiencies [12,13]. However, with the exception of required iodine fortification of salt, India lags behind other countries in embracing milk fortification as a scalable public health intervention.

## 2. CONCLUSION

There is a significant burden of vitamin insufficiency in all age groups of the population, particularly in metropolitan areas, due to their lifestyle, which involves spending more time indoors and thus being less exposed to sunshine, making them more susceptible to vitamin D deficiency. Vitamin A and D deficiency is extremely common in India, affecting both young children and adults. India is the world's largest producer, yet only around 9% of the milk is fortified with vitamins and minerals. The Indian government must take steps such as requiring fortification of milk given to the public by dairy, encouraging corporations to adopt communities, and distributing fortified milk. Technical and financial support should be provided to cooperative and private dairies in India

Government of India should provide proper training dairy employees and/or the external implementing agency's manpower.

The government must encourage colleges to perform various malnutrition awareness programs, as well as involve students in various activities to raise awareness among rural and urban youngsters.

## CONSENT

It is not applicable.

## ETHICAL APPROVAL

As per international standard or university standard ethical approval has been collected and preserved by the authors.

## COMPETING INTERESTS

Authors have declared that no competing interests exist.

## REFERENCES

1. Vitamins in milk and dairy products, Chapter 6, Dairy Chemistry and Biochemistry by P.F.Fox and P.L.H. McSWEENEY published by Blackie Academic and Professional; 1998.
2. Sharma RK. Effect of heat treatment on the nutritive value of milk. *Indian Dairy man* 32, 8, 1980:619- 621.
3. Chemistry of processing, Chapter by Charles V. Morr and Ronald L. Richter in *Fundamentals of dairy chemistry*, Third edition by Nobel P Wong and Robert Jenness; 1988.
4. Ravinder Kaushik , Bhawana Sachdeva , Sumit Arora, Vitamin D2 stability in milk during processing, packaging and storage, *LWT - Food Science and Technology*. 2014;56:421-426.
5. *Nutritional evaluation of Food Processing*, Third edition, edited by Endel Karmas and Robert S. Harris Published by Van Nostrand Reinhold Company, New York; 1988.
6. Andrea steskova, Monika Morochovicova and Emilia Leskova, Vitamin C degradation during storage of fortified foods. *Journal of Food and Nutrition Research*. 2006;45(2):55-61.
7. Dietary Importance, Chapter by J Buttriss in *Encyclopedia of Food science and*



- Nutrition, Academic Press; 2003.
8. Milk in Human Health and Nutrition, Chapter by S Patton in Encyclopedia of Dairy Science, Second edition, Academic Press; 2011.
  9. Babu et al.; Rice Fortification and Distribution: A Need of the Hour in Andhra Pradesh, India, Journal of Pharmaceutical Research International. 2021;33(51B):48-54.
  10. Available:[https://economictimes.indiatimes.com/news/economy/agriculture/economic](https://economictimes.indiatimes.com/news/economy/agriculture/economic-survey-milk-production-rises-by-five-percent-to-198-4-million-tonnes-in-2019-20/articleshow/80585416.cms/)
  11. Available:<https://justagriculture.in/files/new-sletter/2021/september/77.%20Vitamin%20D%20Fortification%20of%20Milk%20A%20Review.pdf>
  12. Available:<https://www.relmentor.com/2021/04/milk-is-one-of-most-nutrient-dense.html>
  13. Available:<https://scrolltribe.com/vitamin-d-deficiency-all-you-need-to-know/>

---

© 2021 Babu and Sai; This is an Open Access article distributed under the terms of the Creative Commons Attribution License (<http://creativecommons.org/licenses/by/4.0>), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

*Peer-review history:*

*The peer review history for this paper can be accessed here:*  
<https://www.sdiarticle5.com/review-history/78807>